

24 FEB

Work Order ID 156623

156623

Page 1

Friday, February 03, 2017 9:52:44 AM

Item ID: D350-689-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Dual High-Back Seat Installation

Start Date: 2/6/2017 Start Qty: 1.00

1

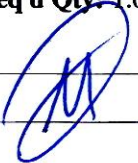
Cust Item ID:

Required Date: 2/16/2017 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan:  Date: FEB 03 2017

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN-D350-689	C
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FEB 21 2017

DAS
6
9-89

100

Document Control

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D350-689-011 CHG007

DAS
27
9-89

FEB 21 2017

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

FEB 21 2017

DAS
6
9-89

DAS
28
9-89

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.01

Quality Control

DAS
27
9-89
FEB 21 2017

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Page 2

Item ID: D350-689-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

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Item Name: Dual High-Back Seat Installation

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Cust Item ID:

Required Date: 2/16/2017 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-689-011								
	Location: _____								
	PPP Rev: <u>solid</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.02							
Quality Control									

DAS
27
9-89
DAS
28
9-89

FEB 21 2017

DAS
21
9-89

FEB 21 2017

DAS
21
9-89

FEB 21 2017

Picklist Print

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Work Order ID: 156623

156623

Parent Item: D350-689-011

D350-689-011

Parent Item Name: Dual High-Back Seat Installation

Start Date: 2/6/2017

Required Date: 2/16/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B03.05.09Reformat; Modify Step 1KJ/RF IPP Rev:C chg003
per DSI 9498 DD 10.02.11 verified by:JLM IPP REV:D 11.11.24 AS PER
ECN11-674 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D350-689-013		Manufactured	No			110	Each	3.0000	1	1	DAS 6 9-89		
D350-689-013									**				
Floor Provisions													

Location	Loc Qty	Loc Code
FG027	3	
151260	1	
151261	1	
151262	1	

D350-689-041		Manufactured	No			110	Each	0.0000	1	1	DAS 6 9-89		
D350-689-041									**				
Dual High Back Seat Assembly													

D3018-1		Manufactured	No			110	Each	3.0000	1	1	DAS 6 9-89		
D3018-1									**				
Seat Cushion													

Location	Loc Qty	Loc Code
ST415	3	
154064	1	
154482	2	

D3019-1		Manufactured	No			110	Each	2.0000	1	1	DAS 6 9-89		
D3019-1									**				
Back Cushion													

Location	Loc Qty	Loc Code
ST415	2	
152605	1	
154441	1	

5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -041	Qty -043	Part Number	Description
X						D350-689-011	DUAL HIGH BACK SEAT INSTALLATION, LH
1	X					D350-689-013	FLOOR PROVISIONS KIT
		X				D350-689-021	DUAL HIGH BACK SEAT INSTALLATION, LH
		1	X			D350-689-023	ENERGY ATTENUATING FLOOR PROVISIONS KIT
1				X		D350-689-041	DUAL HIGH BACK SEAT ASSEMBLY
		1			X	D350-689-043	DUAL HIGH BACK SEAT ASSEMBLY
1		1				D3018-1	SEAT CUSHION
1		1				D3019-1	BACK CUSHION
	1					D3025-1	BEAM
	1					D3027-1	CLIP
	1					D3027-3	CLIP
	1					D3027-5	CLIP
	4		4			D3027-7	CLIP
				4		D3028-1	STUD
				2		D3029-1	SPRING
				2		D3030-1	LOCK
	1					D3032-1	SPACER
	2					D3033-1	SEAT TRACK
	1					D3234-1	DOUBLER
	2					D3234-5	SPACER
					2	D3808-041	SEAT RAIL ASSEMBLY
					4	D3809-1	SLIDING BLOCK
			1			D3811-041	SEAT TRACK ASSEMBLY
	1		1			D4575-1	BEAM
	1		1			D4575-3	DOUBLER
				1	1	D5162-041	SEAT STRUCTURE ASSEMBLY
			9			MS21042L3	NUT (OR MS21042-3)
	12					MS21059L3	NUTPLATE
	2					MS24693-S273	SCREW
			9			MS24694-S50	SCREW
	6					MS27039-1-10	SCREW
	6					NAS1149D0332J	WASHER (OR AN960JD10L)
			9			NAS1149D0363J	WASHER (OR AN960JD10)